## Life Fitness Models X9i, 8500, 9100, and 9500HR Cross-Trainers How To... Replace Crankshaft Pulley Assembly - 8500, 9100, and 9500HR

Tools required: Allen wrench set, 3/8" Socket set, and Standard wrench set

- Remove the REAR COVERS. See How To...Remove Rear Covers.
- Loosen five(5) mounting bolts on the ALTERNATOR SUPPORT BRACKET. Push this bracket up to remove tension on the DRIVE BELT, and remove the drive belt.
- Remove four(4) bolts from the CRANKSHAFT PULLEY ASSEMBLY by removing four(4) mounting bolts at the PILLOW BLOCK BEARINGS.
- Replace components on the crankshaft pulley assembly as necessary.
- 5. Install new crankshaft pulley in reverse order.

